

Work Order ID 151960

Friday, October 14, 2016 1:56:08 PM

151960

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Item ID: D205-634-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Skidtube with Standard Wearplates Fits LH or RH

Start Date: 10/6/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/14/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

DAS
21
9-89

Date: OCT 17 2016

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

DSI9468

A

IIN D205-634

H

DAS
6
9-89

0.00 DEC 08 2016

DAS
21
9-89

DEC 08 2016

100

Document Control

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D205-634-011
CHG 010

DEC 08 2016

DAS
28
9-89

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

DAS
27
9-89
DEC 08 2016

B151385

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Item ID: D205-634-011 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Skidtube with Standard Wearplates Fits LH or RH
Start Date: 10/6/2016 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 10/14/2016 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00							DAS 28 9-89 DEC 08 2016
130 *130* Packaging Packaging	Memo Identify and pack for shipping as per PPP D205-634-011 Location : FG084 sold	0.00 0.00							DAS 28 9-89 DEC 08 2016
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.02							DAS 21 9-89 DEC 08 2016

Picklist Print

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Work Order ID: 151960

151960

Parent Item: D205-634-011

D205-634-011

Parent Item Name: Skidtube with Standard Wearplates Fits LH or RH

Start Date: 10/6/2016

Required Date: 10/14/2016

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:P02.08.28Removed QC5 from Step 5KJ
 IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD verf:EC
 IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC verf:DD IPP Rev:S
 10.12.01 as per chg008 DD verf:EC IPP REV:T 12.01.23
 AS PER ECN11-684 VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D205-634-041		Manufactured	No			110	Each	1.0000	1	1			
D205-634-041									**				
Replacement Skidtube with Standard Wearplates Fits LH or RH													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG				1					
					148580			1					
K10003		Manufactured	No			110	Each	4.0000	1	1			
K10003									**				
Saddle													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG128				1					
					148690			1					
				FG130				3					
					148189			3					

BIS1385

DAS
27
9-89

BIS1101

DAS
27
9-89

DEC 08 2016

DART SERVICE INSTRUCTION

TO AMEND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D205-634 Rev. 3

REF. CANADIAN STC: SH96-88

REF. FAA STC: SR00563NY

REF. EASA STC: EASA.IM.R.S.01303

PURPOSE:

The parts list of Instructions for Continued Airworthiness ICA-D205-634 Rev. 3 lists the incorrect washer for the D3407-041 Tow Ring Assembly. The correct washer is the D3417-5 Washer, which has a groove to fit the ridge on the sides of the Dart skidtube.

CHANGE:

The parts in section 32.9 (pg. 35) of ICA-D205-634 Rev. 3 is amended as follows:

ITEM	634 -011	634 -015	634 -041	634 -045	641 -011	PART NUMBER	DESCRIPTION
	X					D205-634-011	SKIDTUBE INSTALLATION, (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION, (MODIFIED)

IS:

44	2	2				D3417-5	WASHER
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WAS:

44	2	2				D3417-3	WASHER
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SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 151960 M/S
16-10-17

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 09.06.30
CERT. NO.: SH96-88
ISSUE NO.: 3

A	NEW ISSUE , REF CAR 09-001	CP	09.06.30
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9468	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		PARTS LIST CORRECTION	NTS
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